

Description	Power Range
The DZEANTU-020B080 digital servo drive is designed to drive brushed and brushless servomotors from a compact form factor ideal for embedded applications. This fully digital drive operates in torque, velocity, or position mode and employs Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. This drive features dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.	Peak Current
	Continuous Current
	Supply Voltage

20 A (14.1 A <sub>RMS</sub> )
10 A (10 A <sub>RMS</sub> )
18 - 80 VDC

The DZEANTU-020B080 digital servo drive is designed to drive brushed and brushless servomotors from a compact form factor ideal for embedded applications. This fully digital drive operates in torque, velocity, or position mode and employs Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. This drive features dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

DZEANTU-020B080 drives feature an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and USB connectivity for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at [www.a-m-c.com](http://www.a-m-c.com). All drive and motor parameters are stored in non-volatile memory. The DZEANTU Series Hardware Installation Manual is available for download at [www.a-m-c.com](http://www.a-m-c.com).

The DZEANTU-020B080 also supports *ADVANCED* Motion Controls' exclusive 'DxM' technology which allows connectivity of up to 3 DZSANTU-020B080 drives to a single DZEANTU-020B080 on an EtherCAT network. DZSANTU-020B080 drives receive commands from a DZEANTU-020B080 over a high-speed communication interface, allowing for up to 4 axes of servo drive control from a single EtherCAT connection.



### Features

- ▲ CoE – Based on DSP-402 Device Profile for Drives and Motion Control
- ▲ Synchronization using Distributed Clocks
- ▲ Position Cycle Times down to 100µs
- ▲ Four Quadrant Regenerative Operation
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- ▲ Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact Size, High Power Density
- ▲ 12-bit Analog to Digital Hardware
- ▲ Supports *ADVANCED* Motion Controls 'DxM' Technology
- ▲ On-the-Fly Mode Switching
- ▲ On-the-Fly Gain Set Switching
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Dedicated Safe Torque Off (STO) Inputs

### MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

### COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

### COMPLIANCES & AGENCY APPROVALS

- UL / cUL
- CE Class A (LVD) / CE Class A (EMC)
- TÜV Rheinland® (STO)
- RoHS

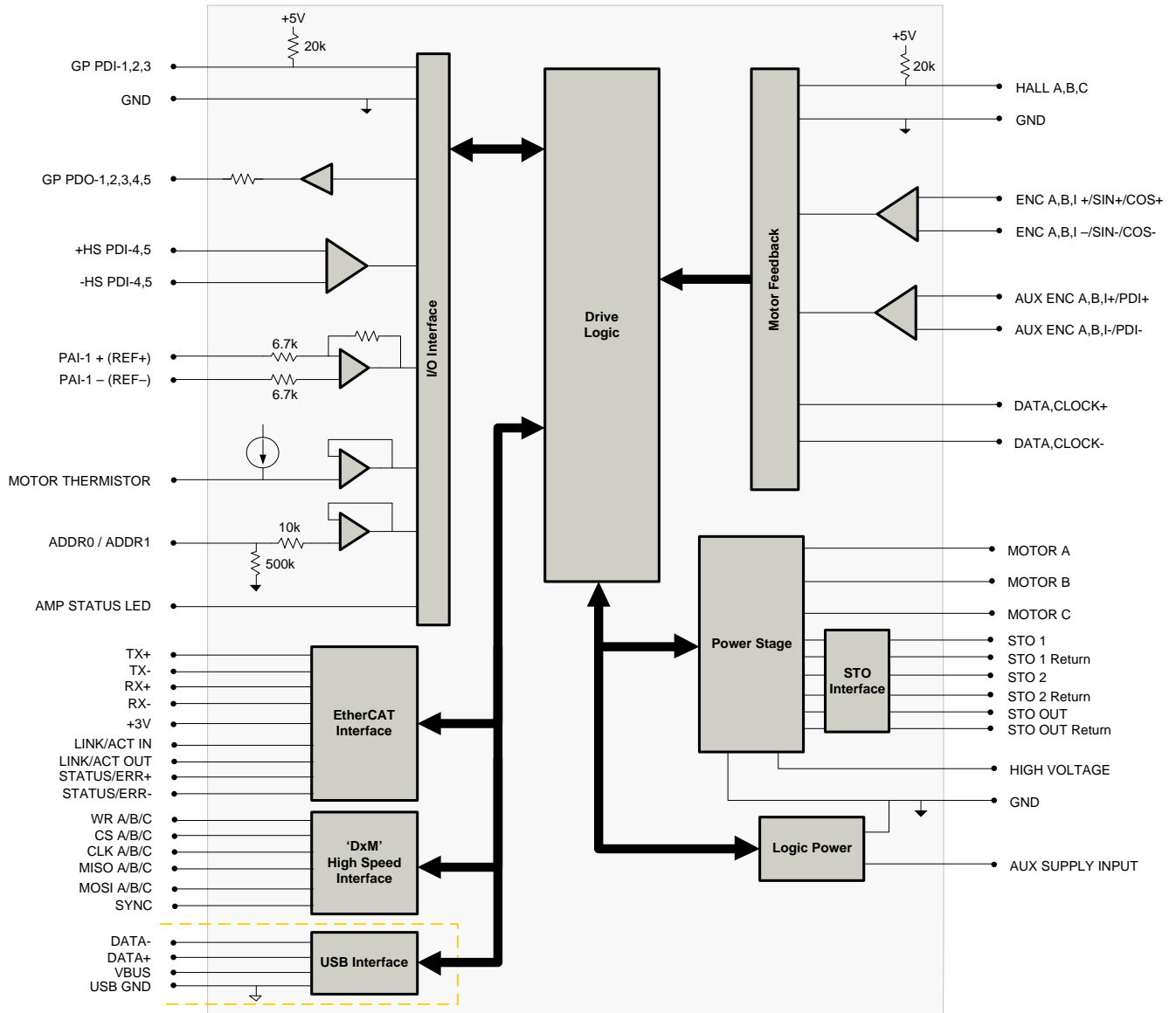
### FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- 1Vp-p Sine/Cosine Encoder (see notes on page 3)
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface® or BiSS C-Mode)
- ±10 VDC Position
- Tachometer (±10 VDC)





### INPUTS/OUTPUTS

- 1 Programmable Analog Input (12-bit Resolution)
- 5 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 5 Programmable Digital Outputs (Single-Ended)
- 3 High Speed Captures

**BLOCK DIAGRAM**



**Information on Approvals and Compliances**

	<p>US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.</p>
	<p>Compliant with European EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2006/95/EC (specifically, EN 60204-1:2004, a Low Voltage Directive to protect users from electrical shock).</p>
	<p>RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.</p>
	<p>Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards:</p> <ul style="list-style-type: none"> <li>• EN ISO 13849-1 Category 4 / PL e</li> <li>• EN IEC 61800-5-2 STO (SIL 3)</li> <li>• EN62061 SIL CL3</li> <li>• IEC 61508 SIL 3</li> </ul>

**SPECIFICATIONS**

Power Specifications		
Description	Units	Value
DC Supply Voltage Range	VDC	18 - 80
DC Bus Over Voltage Limit	VDC	89
DC Bus Under Voltage Limit	VDC	16
Logic Supply Voltage	VDC	18 - 80
Safe Torque Off Voltage (Nominal)	VDC	5 (operating active range, 2.5V to 15V)
Maximum Peak Output Current <sup>1</sup>	A (Arms)	20 (14.1)
Maximum Continuous Output Current <sup>2</sup>	A (Arms)	10 (10)
Maximum Continuous Output Power	W	760
Maximum Power Dissipation at Continuous Current	W	40
Internal Bus Capacitance	µF	145
Minimum Load Inductance (Line-To-Line) <sup>3</sup>	µH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply)
Switching Frequency	kHz	20
Maximum Output PWM Duty Cycle	%	85
Control Specifications		
Description	Units	Value
Communication Interfaces <sup>4</sup>	-	EtherCAT® (USB for configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Feedback Supported (Firmware Dependent) <sup>5</sup>	-	Auxiliary Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode), ±10 VDC Position, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/5
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0
Primary I/O Logic Level	-	5V TTL
Current Loop Sample Time	µs	50
Velocity Loop Sample Time	µs	100
Position Loop Sample Time	µs	100
Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)
Mechanical Specifications		
Description	Units	Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, TÜV Rheinland® (STO), RoHS, UL
Size (H x W x D)	mm (in)	88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8)
Weight	g (oz)	126.8 (4.47)
Baseplate Operating Temperature Range <sup>6</sup>	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-20 - 85 (-4 - 185)
Relative Humidity	-	0 - 90% non-condensing
Altitude	m (ft)	0 - 4000 (0 - 13123)
Cooling System	-	Natural Convection
Form Factor	-	PCB Mounted
P1 Connector	-	96-pin, 1.27 mm spaced, dual-row header
P2 Connector	-	58-pin, 2.0 mm spaced, dual-row header

**Notes**

1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
2. Continuous  $A_{rms}$  value attainable when RMS Charge-Based Limiting is used.
3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
4. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
5. Contact *ADVANCED* Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability.
6. Additional cooling and/or heatsink may be required to achieve rated performance.

**PIN FUNCTIONS**

P1 - Signal Connector			
Pin	Name	Description / Notes	I/O
1	RESERVED	Reserved. Do not connect.	-
3	PAI-1-	Differential Programmable Analog Input or Reference Signal Input (12-bit Resolution)	I
5	PAI-1+		I
7	GROUND	Ground	GND
9	MOT ENC B- / COS-	Primary Incremental Encoder or Cos Input from feedback device (Absolute or Sin/Cos 1Vp-p). Leave open for BiSS and EnDat 2.2.	I
11	MOT ENC B+ / COS+		I
13	GROUND	Ground	GND
15	MOTOR THERMISTOR	Motor Thermistor Input	I
17	MOT ENC CLK-	Serial Interface (RS485) for absolute feedback device (BiSS: MA-/+)	I/O
19	MOT ENC CLK+		I/O
21	MOT ENC I-	Differential Incremental Encoder Channel I. Leave open for BiSS and EnDat 2.2.	I
23	MOT ENC I+		I
25	AUX ENC I-	Auxiliary Incremental Encoder Channel I or Differential Programmable Digital Input 8	I
27	AUX ENC I+		I
29	+5V OUT	+5V User Supply	O
31	HALL C	Single-ended Commutation Sensor Inputs	I
33	PDI-5-	Differential Programmable Digital Input (High Speed Capture)	I
35	PDI-5+		I
37	GP PDO-5	Programmable Digital Output	O
39	GP PDO-4	Programmable Digital Output	O
41	GP PDO-3	Programmable Digital Output	O
43	GP PDO-2	Programmable Digital Output	O
45	GP PDO-1	Programmable Digital Output	O
47	RESERVED	Reserved. Do not connect.	-
49	+5V USB OUT	USB Supply	O
51	GND USB	USB Ground	UGND
53	GROUND	Ground	GND
55	RESERVED	Reserved. Do not connect.	-
57	RESERVED	Reserved. Do not connect.	-
59	GROUND	Ground	GND
61	RESERVED	Reserved. Do not connect.	-
63	SYNC	Multi-Axis Sync Signal for Distributed Clock Support	I/O
65	MISO C	'DxM' Sub-Node High Speed Comm Channel C	I/O
67	GROUND	Ground	GND
69	MOSI B	'DxM' Sub-Node High Speed Comm Channel B	I/O
71	CLK B		I/O
73	WR A		I/O
75	CS A	'DxM' Sub-Node High Speed Comm Channel A	I/O
77	MISO A		I/O
79	GROUND	Ground	GND
81	TX- OUT	Transmit Line OUT (100 Base TX)	O
83	TX+ OUT		O
85	+3V OUT	+3V Supply for Transformer/Magnetics Bias	O
87	TX- IN	Transmit Line IN (100 Base TX)	I
89	TX+ IN		I
91	GROUND	Ground	GND
93	STATUS/ERR-	Run/Error State Indicator for Network. Function based on protocol specification. See Pin Details below.	I/O
95	STATUS/ERR+		I/O

Pin	Name	Description / Notes	I/O
2	RESERVED	Reserved. Do not connect.	-
4	ADDR1	Node Address/Alias Selector. See Pin Details below.	I
6	ADDR0		I
8	GROUND	Ground	GND
10	MOT ENC A- / SIN-	Primary Incremental Encoder or Sin Input from feedback device (Absolute or Sin/Cos 1Vp-p). Leave open for BiSS and EnDat 2.2.	I
12	MOT ENC A+ / SIN+		I
14	+5V OUT	+5V User Supply	O
16	GROUND	Ground	GND
18	MOT ENC_DATA-	Serial Interface (RS485) for absolute feedback device (BiSS: SLO-/+)	I/O
20	MOT ENC_DATA+		I/O
22	AUX ENC B-	Auxiliary Incremental Encoder Channel B or Differential Programmable Digital Input 7	I
24	AUX ENC B+		I
26	AUX ENC A-	Auxiliary Incremental Encoder Channel A or Differential Programmable Digital Input 6	I
28	AUX ENC A+		I
30	HALL B	Single-ended Commutation Sensor Inputs	I
32	HALL A		I
34	PDI-4-	Differential Programmable Digital Input (High Speed Capture)	I
36	PDI-4+		I
38	GP PDI-3	Programmable Digital Input (High Speed Capture)	I
40	GP PDI-2	Programmable Digital Input	I
42	GP PDI-1	Programmable Digital Input	I
44	AMP STATUS LED-	AMP Status LED Output for Bi-Color LED. See Pin Details below.	O
46	AMP STATUS LED+		O
48	RESERVED	Reserved. Do not connect.	-
50	DATA- USB	USB Data Channel	I/O
52	DATA+ USB		I/O
54	GROUND	Ground	GND
56	CAN_L	CAN_L bus line (dominant low)	I/O
58	CAN_H	CAN_H bus line (dominant high)	I/O
60	WR C		I/O
62	CS C		I/O
64	CLK C	'DxM' Sub-Node High Speed Comm Channel C	I/O
66	MOSI C		I/O
68	GROUND	Ground	GND
70	MISO B		I/O
72	WR B	'DxM' Sub-Node High Speed Comm Channel B	I/O
74	CS B		I/O
76	CLK A	'DxM' Sub-Node High Speed Comm Channel A	I/O
78	MOSI A		I/O
80	GROUND	Ground	GND
82	RX- OUT	Receive Line OUT (100 Base TX)	O
84	RX+ OUT		O
86	+3V OUT	+3V Supply for Transformer/Magnetics Bias	O
88	RX- IN	Receive Line IN (100 Base TX)	I
90	RX+ IN		I
92	GROUND	Ground	GND
94	LINK/ACT OUT	Link and Activity Indicator for OUT port. Function based on protocol specification. See Pin Details below.	I/O
96	LINK/ACT IN	Link and Activity Indicator for IN port. Function based on protocol specification. See Pin Details below.	I/O

P2 - Power Connector			
Pin	Name	Description / Notes	I/O
SAFE1	STO OUT RETURN	Safe Torque Off Output Return	STORETO
SAFE2	STO OUTPUT	Safe Torque Off Output	O
SAFE3	STO-2 RETURN	Safe Torque Off 2 Return	STORET2
SAFE4	STO-2	Safe Torque Off – Input 2	I
SAFE5	STO-1 RETURN	Safe Torque Off 1 Return	STORET1
SAFE6	STO-1	Safe Torque Off – Input 1	I
SAFE7	NC		-
SAFE8	NC	Not Connected	-
1	AUX SUPPLY INPUT		I
2	AUX SUPPLY INPUT	Auxiliary Supply Input for Logic backup (Optional)	I
3-10	HIGH VOLTAGE	DC Power Input	I
11	NC		-
12	NC	Not Connected	-
13-20	GROUND	Ground connection for input power	GND
21	NC		-
22	NC	Not Connected	-
23-30	MOTOR A	Motor Phase A. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O
31	NC		-
32	NC	Not Connected	-
33-40	MOTOR B	Motor Phase B. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O
41	NC		-
42	NC	Not Connected	-
43-50	MOTOR C	Motor Phase C. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O

**Pin Details**

*Safe Torque Off (STO) Inputs (P2-SAFE1 to P2-SAFE8)*

The Safe Torque Off (STO) Inputs are dedicated +5VDC sinking single-ended inputs.

*ADDR0 (P1-6); ADDR1 (P1-4)*

ADDR0, as well as ADDR1, are used to set the EtherCAT drive Station Alias (address). Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the Station Alias manually is optional, and only necessary if a fixed address is required. The Station Alias is set by applying a fixed voltage to the ADDR0 and ADDR1 pins to determine a node ID. ADDR0 sets the lower 4 bits of the address, and ADDR1 sets the upper 4 bits of the address. The values for ADDR0 and ADDR1 are always integer multiples of 1/5 V within the range 0-3 V. Examples of the voltages required to set certain node ID's are given in the table below.

ADDR1 Voltage (Volts)	ADDR1 Value (Hex)	ADDR0 Voltage (Volts)	ADDR0 Value (Hex)	Node ID (Decimal)
0	0	0	0	<b>Address stored in NVM</b>
0	0	0.2	1	<b>001</b>
0	0	0.4	2	<b>002</b>
...	...	...	...	...
3	F	2.6	D	<b>253</b>
3	F	2.8	E	<b>254</b>
3	F	3	F	<b>255</b>

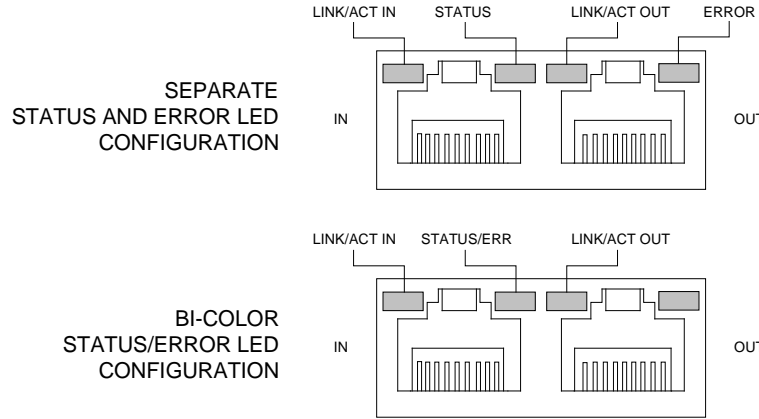
*AMP STATUS LED+ (P1-46); AMP STATUS LED- (P1-44)*

AMP STATUS LED+/- provide power bridge status outputs that can be used with either a single Bi-Directional LED or two Uni-Directional LEDs, depending on the user configuration (reference the DZEANTU Hardware Installation Manual for the recommended wiring diagram, available for download at [www.a-m-c.com](http://www.a-m-c.com)). Status LED output functionality is as follows:

AMP STATUS LED+/- Functionality	
Drive State	Pin Output State
Power Bridge Enabled	AMP STATUS LED- = High; AMP STATUS LED+ = LOW
Power Bridge Disabled (Fault)	AMP STATUS LED + = HIGH; AMP STATUS LED- = LOW
No Power Applied to Drive	AMP STATUS LED +/- = LOW

LINK/ACT IN (P1-96); LINK/ACT OUT (P1-94); STATUS/ERR+/- (P1-93/95)

The LINK/ACT IN, LINK/ACT OUT, and STATUS/ERR pins serve as EtherCAT network indicators. On a standard RJ-45 connector used with EtherCAT network topology, the typical EtherCAT network indicator LED locations are as shown in the below diagrams. **Note that DZEANTU drives feature signals for connection to LEDs on an RJ-45 connector, but the connector itself is not included on the drive. The MC4XDZP01 and MC1XDZPE01 Mounting Cards feature a built-in RJ-45 connector with LEDs for this purpose.**



LINK/ACT IN and LINK/ACT OUT are used to drive the corresponding LINK IN and LINK OUT LEDs on a typical RJ-45 connector. The two STATUS/ERR pins are used to drive a bi-color Status LED or two separate single-color LEDs, depending on the user configuration (reference the DZEANTU Hardware Installation Manual for the recommended wiring diagram, available for download at [www.a-m-c.com](http://www.a-m-c.com)). The LED Function Protocol tables below describe typical LED functionality.

**Communication LEDs Function Protocol**

LINK/ACT LEDES	
LED State	Description
Green – On	Valid Link - No Activity
Green – Flickering	Valid Link - Network Activity
Off	Invalid Link

STATUS LED	
LED State	Description
Green – On	The device is in the state OPERATIONAL
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress
Off	The device is in state INIT

ERROR LED		
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Bootling Error was detected. INIT state reached, but parameter “Change” in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter “Change” in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE-OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.

**MECHANICAL INFORMATION**

**P1 - Signal Connector**

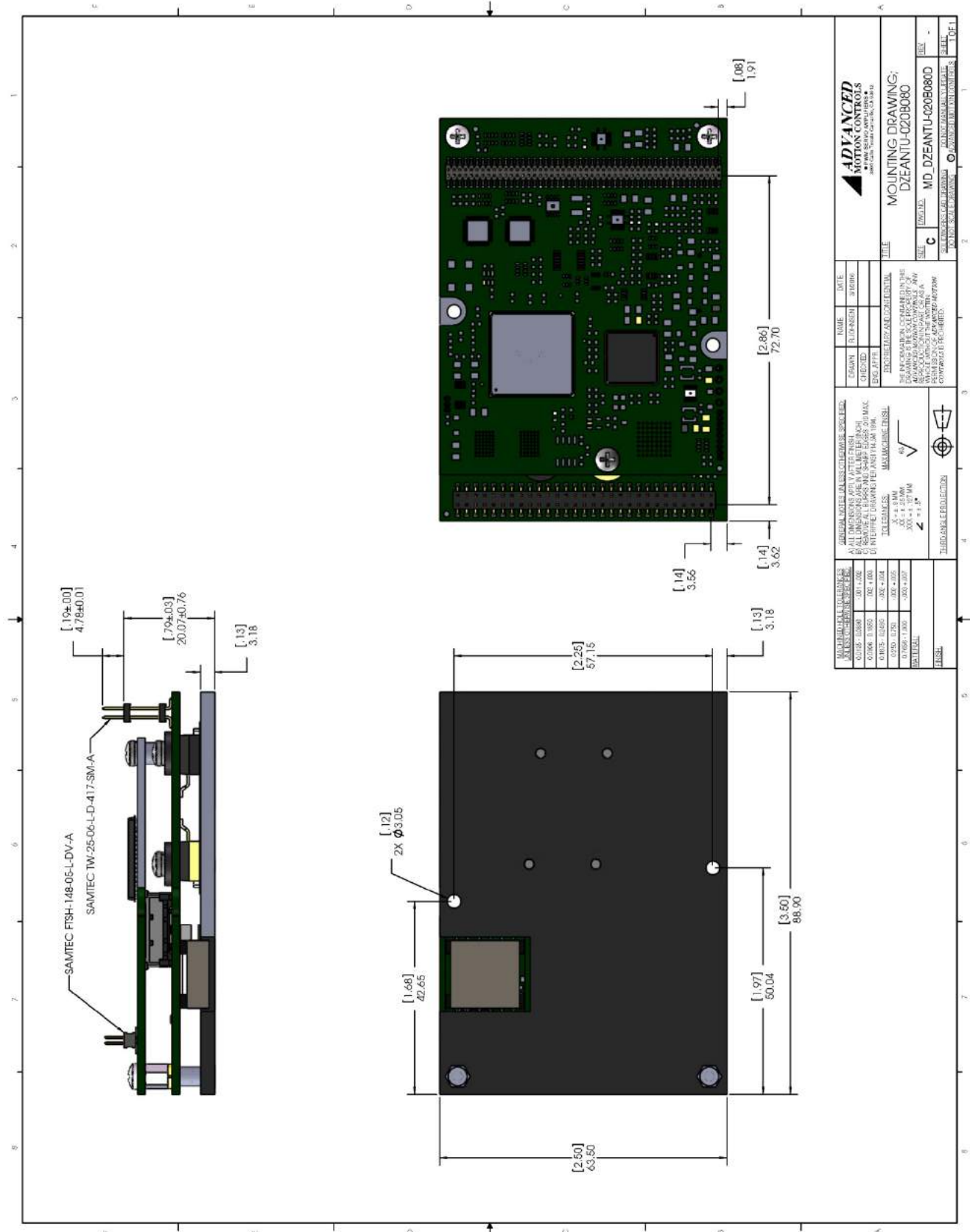
Connector Information		96-pin, 1.27mm spaced, dual-row header
Mating Connector	Details	Samtec: CLP-148-02-F-D-BE-A-K (bottom entry); FLE-148-01-G-DV-A-K (top entry)
	Included with Drive	No

**P2 - Power Connector**

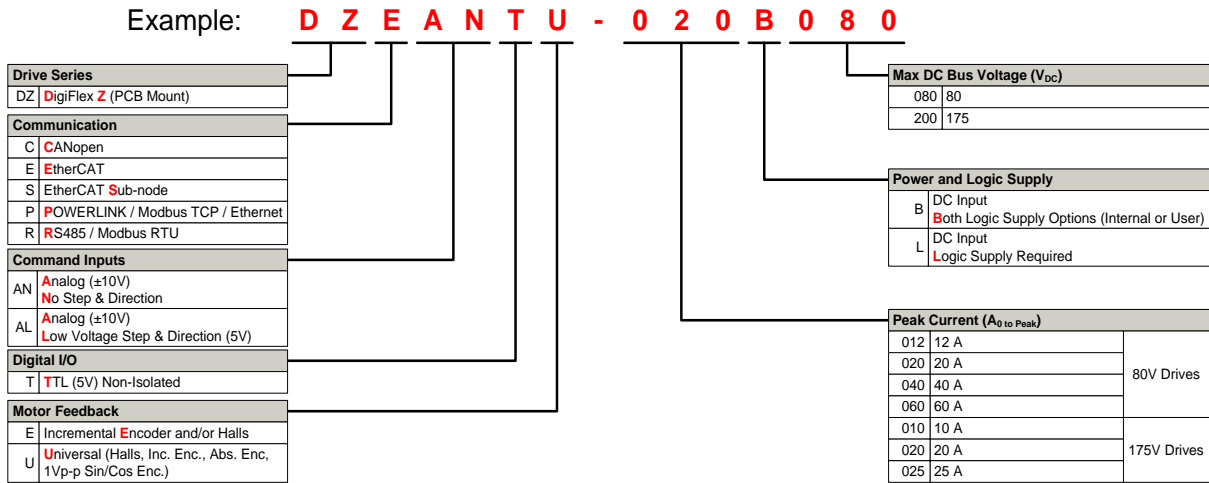
Connector Information		58-pin, 2.0mm spaced, dual-row header
Mating Connector	Details	Samtec: CLT-129-02-F-D-BE-A-K (bottom entry); TLE-129-01-G-DV-A-K (top entry)
	Included with Drive	No

**MOUNTING DIMENSIONS**





**PART NUMBERING INFORMATION**



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

**Examples of Customized Products**

- ▲ Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- ▲ Integrated System I/O
- ▲ Tailored Project File
- ▲ Silkscreen Branding
- ▲ Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- ▲ Conformal Coating
- ▲ Multi-Axis Configurations
- ▲ Reduced Profile Size and Weight

Feel free to contact Applications Engineering for further information and details.

**Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit [www.a-m-c.com](http://www.a-m-c.com) to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.