

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

Network communication is accomplished using either RS-485/232 or Modbus RTU. This DP Series drive features a single serial interface used for drive commissioning via DriveWare® 7, available for download at www.a-m-c.com.

The DPR Hardware Installation Manual is available for download from www.a-m-c.com. All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	15 A (10.6 A _{RMS})
Continuous Current	7.5 A (7.5 A _{RMS})
Supply Voltage	100 - 240 VAC





Features

- ▲ Four Quadrant Regenerative Operation
- ✓ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- PIDF Velocity Loop

- ▲ PID + FF Position Loop
- Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

MODES OF OPERATION

- Current
- Position
- Velocity
- Hall Velocity

COMMAND SOURCE

- PWM and Direction
- Encoder Following
- Over the Network
- ±10 V Analog
- 24V Step and Direction
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED

- Halls
- Incremental Encoder
- ±10 VDC Position
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

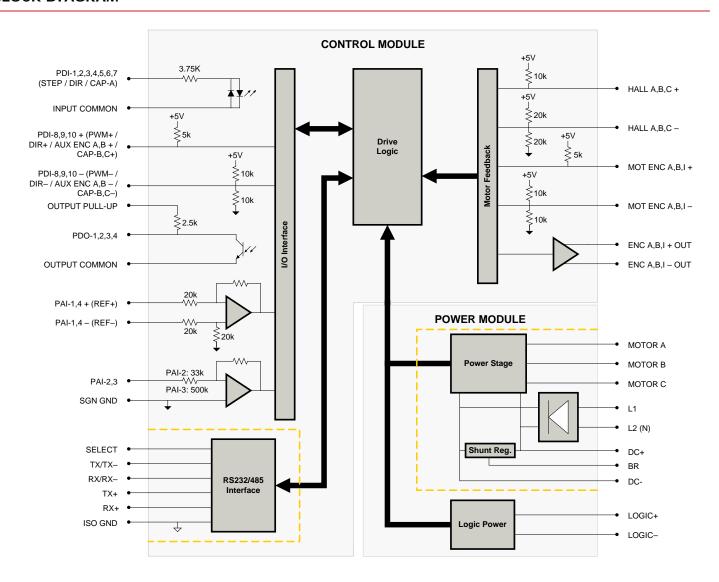
- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS



BLOCK DIAGRAM



	Information on Approvals and Compliances			
c FL ®us	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.			
(€	Compliant with European EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2006/95/EC (specifically, EN 60204-1:2004, a Low Voltage Directive to protect users from electrical shock).			
ROHS	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.			



SPECIFICATIONS

Rated Voltage VAC (VDC) 240 (339) AC Supply Voltage Range VAC (VDC) 240 (339) AC Supply Voltage Range VAC 100 - 240 AC Supply Maximum VAC 90 AC Supply Maximum VAC 264 AC Input Phases - 1 AC Supply Maximum VAC 264 AC Input Phases - 1 AC Supply Voltage Range VDC 277 - 373 DC Sub Over Voltage Limit VDC 394 DC Bus Under Voltage Limit VDC 55 Logic Supply Voltage Range VDC 20 - 30 (@ 860 mA) Maximum Peak Output Current A (Arms) 15 (10.8) Maximum Continuous Output Current A (Arms) 15 (10.8) Maximum Continuous Output Current A (Arms) 15 (10.8) Max. Continuous Power Dissipation @ Rated Voltage W 2415 Max. Continuous Power Dissipation @ Rated Voltage W 127 Internal Bus Capocitance Minimum Resistance µF 540 External Shurt Resistance Minimum Resistance µF 540 External Shurt Resistance Minimum Resistance µF 540 External Shurt Resistance Minimum Resistance µF 540 Low Voltage Supply Outputs - + 8 VDC (250 mA) Low Voltage Supply Outputs - + 8 VDC (250 mA) Communication Interfaces - + 8 VBC (250 mA) Communication Interfaces - + 8 VBC (250 mA) Communication Methods - Sinusional, 240 Sept and Direction, Encoder Following, Over the Network, PWM and Direction, Supported - + 8 VBC (250 mA) Communication Interfaces - + 4 VBC (250 mA) Communic		Power S	pecifications
AC Supply Voltage Range	Description		
AC Supply Minimum	·		
AC Supply Maximum	AC Supply Voltage Range	VAC	100 - 240
AC Input Phases	***	VAC	90
AC Supply Frequency	***	VAC	264
AC Supply Frequency		-	1
DC Supply Voltage Range	·	Hz	
DC Bus Over Voltage Limit		VDC	127 - 373
DC Bus Under Voltage Limit		VDC	394
Logic Supply Voltage	•	VDC	55
Maximum Peak Output Current ²	-	VDC	
Maximum Continuous Output Current¹ A (Arms) 7.5 (7.5) Max. Continuous Dutput Power ® Rated Voltage¹ W 2415 Max. Continuous Power Disspiation ® Rated Voltage W 127 Internal Bus Capacitance µF 540 External Shunt Resistance Minimum Resistance³ Ω 25 Minimum Load Inductance (Line-To-Line)³ µH 600 Switching Frequency kHz 20 Maximum Output PWM Duty Cycle % 100 Low Voltage Supply Outputs Control Specifications Value Communication Interfaces Pescription Value Communication Interfaces - RS-485/232 / Modbus RTU Every Communication Methods - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - ±10 V C Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Current, Hall Velocity, Positi		A (Arms)	
Max. Continuous Output Power @ Rated Voltage W 2415 Max. Continuous Power Dissipation @ Rated Voltage W 127 Internal Bus Capacitance μF 540 External Shunt Resistance Minimum Resistance³ Ω 25 Minimum Load Inductance (Line-To-Line)³ μH 600 Switching Frequency kHz 20 Maximum Output PWM Duty Cycle % 100 Low Voltage Supply Outputs - +5 VDC (250 mA) Command Surces Description Value Command Sources - RS-485/232 / Modbus RTU Value Command Sources - RS-485/232 / Modbus RTU Value Command Sources - RS-485/232 / Modbus RTU Value Communication Interfaces - RS-485/232 / Modbus RTU Value Communication Methods - ±10 VDC Position, Audiliary Incremental Encoder, Flower, PWM and Direction, Sequencing, Indexing, Jogging Value (Value) Modes of Operation - Current, Hall Velocity, Position, Velocity Velocity (Value) Current, Hall Velocity, Position, Velocity Velocity (Value)	·	A (Arms)	` '
Max. Continuous Power Dissipation @ Rated Voltage W 127 Internal Bus Capacitance μF 540 External Shunt Resistance Minimum Resistance* Ω 25 Minimum Load Inductance (Line-To-Line)* μH 600 Switching Frequency kHz 20 Maximum Output PWM Duty Cycle % 100 Low Voltage Supply Outputs - +5 VDC (250 mA) Control Specifications Units Value Command Sources - RS-485/232 / Modbus RTU Command Sources - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Incesting, Inces	·	, ,	
Internal Bus Capacitance			
External Shunt Resistance Minimum Resistance's μH 600 Minimum Load Inductance (Line-To-Line)' μH 600 Switching Frequency kHz 20 Maximum Output PWM Duty Cycle % 100 Low Voltage Supply Outputs - 45 VDC (250 mA) Control Specifications Units Value Communication Interfaces - RS-485/232 / Modbus RTU Communication Interfaces - 84.85/232 / Modbus RTU Command Sources - 210 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - 210 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Analog Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Maximum Encoder Frequency			
Minimum Load Inductance (Line-To-Line) ⁶ μH 600 Switching Frequency kHz 20 Maximum Output PWM Duty Cycle % 100 Low Voltage Supply Outputs - ±5 VDC (250 mA) Control Specifications Units Value Communication Interfaces - \$8-485/232 / Modbus RTU Command Sources - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported Commutation Methods - \$10 VDC/Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - \$Insusoidal, Trapezoidal Modes of Operation - \$Current, Hall Velocity, Position, Velocity Motors Supported - \$Current, Hall Velocity, Position, Velocity Motors Supported - \$Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - \$440 + Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - \$10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs)	·	· · · · · · · · · · · · · · · · · · ·	
Switching Frequency kHz 20 Maximum Output PVMM Duty Cycle % 100 Low Voltage Supply Outputs - +5 VDC (250 mA) Control Specifications Units Value Command Sources Feedback Supported - RS-485/232 / Modbus RTU Feedback Supported - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - Sinusoidal, Trapezoidal Modes of Operation - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushled, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time			
Maximum Output PVMD Duty Cycle % 100 Low Voltage Supply Outputs - +5 VDC (250 mA) Control Specifications	` '		
Low Voltage Supply Outputs Description Description Description Communication Interfaces - RS-485/232 / Modbus RTU ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection Programmable Digital Inputs/Outputs (PDIs/PDOs) Programmable Analog Inputs/Outputs (PAIs/PAOs) Primary I/O Logic Level - 24 VDC Current Loop Sample Time µs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator			
Control Specifications Units Value Communication Interfaces - RS-485/232 / Modbus RTU Command Sources ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 100 Position Auxiliary Incremental Encoder, Fequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes		- 70	1 11
Description Units Value Communication Interfaces - RS-485/232 / Modbus RTU Command Sources - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported - ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator -	Low Vollage Cappiy Calpulo	Control S	
Communication Interfaces - RS-485/232 / Modbus RTU 1	Description		
Command Sources - ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging - ±10 V DC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PDIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator			
Feedback Supported - #10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time µs 50 Velocity Loop Sample Time µs 100 Maximum Encoder Frequency Internal Shunt Regulator - Yes			
Peedudack supported - VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time		-	Sequencing, Indexing, Jogging
Modes of Operation - Current, Hall Velocity, Position, Velocity Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes		-	VDC)
Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes		-	
Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 10/4 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	·	-	
Programmable Digital Inputs/Outputs (PDIs/PDOs) Programmable Analog Inputs/Outputs (PAIs/PAOs) Primary I/O Logic Level Current Loop Sample Time Velocity Loop Sample Time ps 100 Position Loop Sample Time ps 100 Maximum Encoder Frequency Internal Shunt Regulator Circuit (Phase-Phase & Phase-Ground), Under Voltage 4/0 Circuit (Phase-Phase & Phase-Ground), Under Voltage 10/4 10/4 10/4 10/4 10/6 10/4 10/6	Motors Supported	-	
Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Hardware Protection	-	
Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	10/4
Current Loop Sample Time µs 50 Velocity Loop Sample Time µs 100 Position Loop Sample Time µs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/0
Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Primary I/O Logic Level	-	24 VDC
Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Current Loop Sample Time	μs	50
Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Internal Shunt Regulator - Yes	Velocity Loop Sample Time	μs	100
Internal Shunt Regulator - Yes	Position Loop Sample Time	μs	100
·	Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)
Internal Shunt Resistor - No	Internal Shunt Regulator	-	Yes
	Internal Shunt Resistor	-	No
Mechanical Specifications			·
Description Units Value	Description	Units	
Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL		-	
Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750)	Size (H x W x D)	mm (in)	177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750)
Weight g (oz) 894 (31.5)	•		. ,
Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167)			` '
Storage Temperature Range °C (°F) -40 - 85 (-40 - 185)	Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Form Factor - Panel Mount	Form Factor	-	Panel Mount
Cooling System - Natural Convection	Cooling System	-	Natural Convection
IP Rating - IP10	IP Rating	-	IP10
+24V LOGIC Connector - 2-port, 5.08 mm spaced, enclosed, friction lock header	+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
AUX ENCODER Connector - 15-pin, high-density, male D-sub	AUX ENCODER Connector	-	15-pin, high-density, male D-sub
COMM Connector - 9-pin, female D-sub	COMM Connector	-	9-pin, female D-sub
FEEDBACK Connector - 15-pin, high-density, female D-sub	FEEDBACK Connector	-	15-pin, high-density, female D-sub
I/O Connector - 26-pin, high-density, female D-sub	I/O Connector	-	26-pin, high-density, female D-sub
POWER Connector - 10-port, 5.08 mm spaced, enclosed, friction lock header			

Notes

- Large inrush current may occur upon initial DC supply connection to DC Bus.
 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- 4.
- Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.

 P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95.

 ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 3 amp motor delay fuse is typical. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- Additional cooling and/or heatsink may be required to achieve rated performance.



PIN FUNCTIONS

	+:	24V LOGIC - Logic Power Connector	
Pin	Name	Description / Notes	1/0
1	LOGIC GND	Logic Supply Ground	GND
2	LOGIC PWR	Logic Supply Input	I

	AUX EI	NCODER - Auxiliary Feedback Connector	
Pin	Name	Description / Notes	1/0
1	RESERVED	Reserved	-
2	RESERVED	Reserved	-
3	RESERVED	Reserved	-
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	I
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture	I
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)	(For Single-Ended Signals Leave Negative Terminal Open)	I
8	PDI-10 +	Programmable Digital Input (For Single-Ended Signals Leave Negative Terminal Open)	I
9	PDI-10 -	Programmable Digital input (For Single-Ended Signals Leave Negative Terminal Open)	I
10	SGN GND	Signal Ground	SGND
11	SGN GND	Signal Ground	SGND
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-4 +	Differential Programmable Angles Input (42 hit Decelution)	I
15	PAI-4 -	Differential Programmable Analog Input (12-bit Resolution)	I

	COMI	/I - RS232/RS485 Communication Connector	
Pin	Name	Description / Notes	1/0
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	I
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I
4	RESERVED	Reserved	-
5	ISO GND	Isolated Signal Ground	IGND
6	RS485 TX+	Transmit Line (RS-485)	0
7	RESERVED	Reserved	-
8	RS485 RX+	Receive Line (RS-485)	I
9	RESERVED	Reserved	-

		FEEDBACK - Feedback Connector	
Pin	Name	Description / Notes	1/0
1	HALL A+		I
2	HALL B+	Commutation Sensor Inputs	I
3	HALL C+		I
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I
5	MOT ENC A-	Input)	I
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive	I
7	MOT ENC B-	Input)	I
8	MOT ENC I+	Differential Encoder Index Input /For Single Ended Signals Lice Only The Desitive Input	I
9	MOT ENC I-	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	I
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	I
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	1



		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	Isolated Programmable Digital Output	0
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	0
4	PAI-1 + (REF+)	Differential Programma has Analysis Institute Defended City and January (AC hit Doorly disc)	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	SGN GND	Signal Ground	SGND
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	1
9	PDI-5	Isolated Programmable Digital Input	I
10	PDO-3	Isolated Programmable Digital Output	0
11	PDI-1	Isolated Programmable Digital Input	I
12	PDI-2	Isolated Programmable Digital Input	I
13	PDI-3	Isolated Programmable Digital Input	
14	PDO-4	Isolated Programmable Digital Output	0
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4 (STEP)	Isolated Programmable Digital Input or Step	I
18	PDI-6 (DIR)	Isolated Programmable Digital Input or Direction	I
19	PDI-7 (CAP-A)	Isolated Programmable Digital Input or High Speed Capture	
20	ENC A+ OUT	Duffered Facedor Obergeel A Outside	0
21	ENC A- OUT	Buffered Encoder Channel A Output	0
22	ENC B+ OUT	Duffered Feeder Channel B Output	0
23	ENC B- OUT	Buffered Encoder Channel B Output	0
24	ENC I+ OUT	D. Warred Francisco de de la descontación	0
25	ENC I- OUT	Buffered Encoder Index Output	0
26	SGN GND	Signal Ground	SGND

		POWER - Power Connector	
Pin	Name	Description / Notes	1/0
1	MOTOR A	Motor Phase A	0
2	MOTOR B	Motor Phase B	0
3	MOTOR C	Motor Phase C	0
4	SHIELD	Motor cable shield. Internally connected to protective earth ground.	-
5	PE	Protective Earth Ground	-
6	L1	AC Cumply Innut (Cingle Phase)	I
7	L2 (N)	AC Supply Input (Single Phase)	
8	DC+	Internal DC Bus Voltage	I/O
9	BR	External Brake Resistor Connection. If using an external brake resistor, connect between this port and DC+.	-
10	DC-	Internal DC Bus Voltage	I/O



HARDWARE SETTINGS

Switch Functions

Switch	Description	Set	Setting	
Switch	Description	On	Off	
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0	
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0	
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0	

Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3

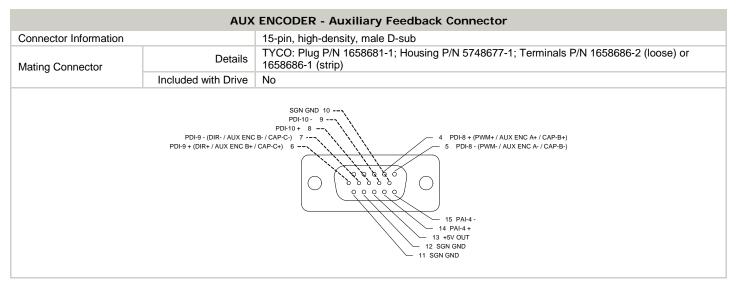
Status:

Active



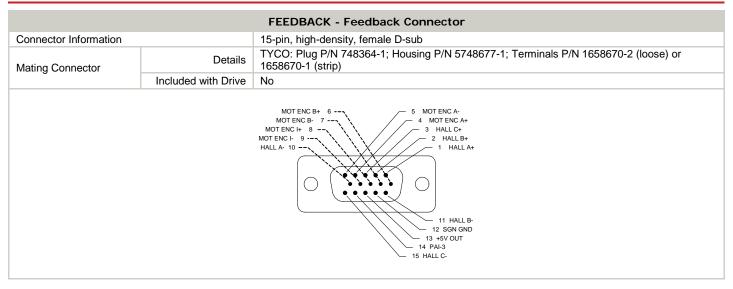
MECHANICAL INFORMATION

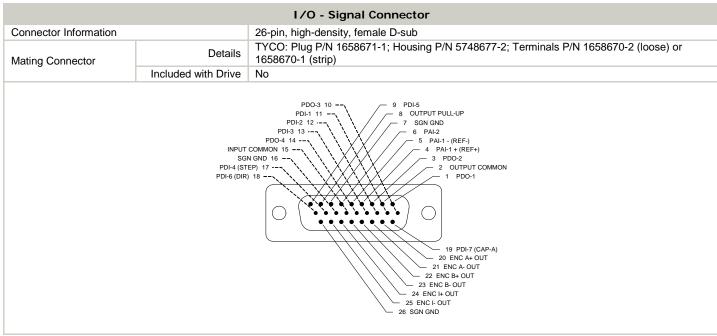
		+24V LOGIC - Logic Power Connector	
Connector Information 2-port, 5.08 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1757019	
Mating Connector Included with Drive Yes			
		2 LOGIC+ 1 LOGIC-	

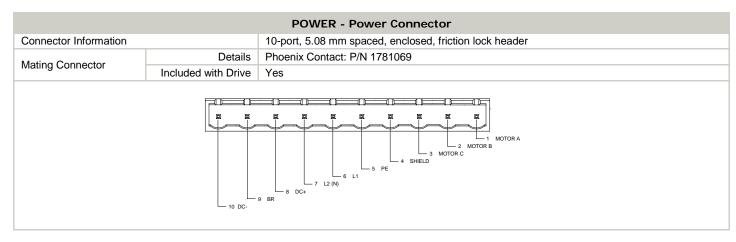


COMM - RS232/RS485 Communication Connector		
Connector Information		9-pin, female D-sub
Mating Connector	Details	TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)
	Included with Drive	No
		3 RS232 RX / RS485 RX- 2 RS232 TX / RS485 TX- 1 SELECT 6 RS485 TX+



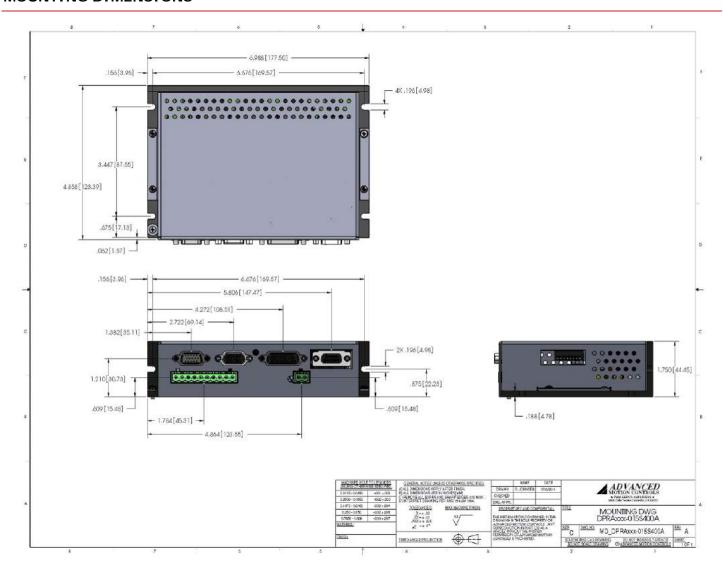






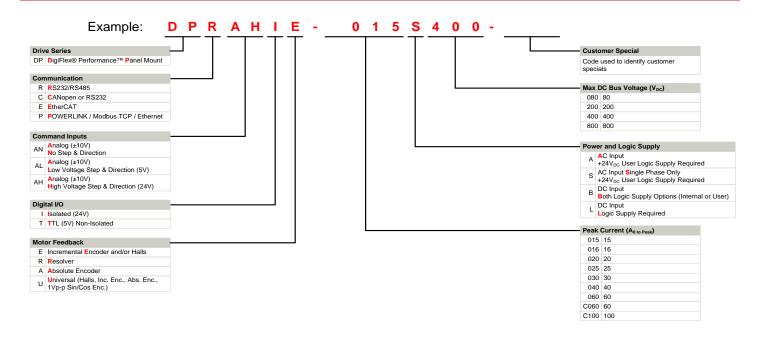


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

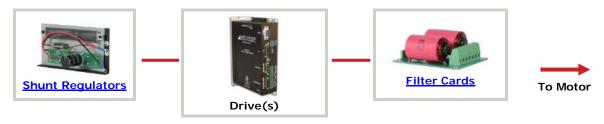
Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ✓ Increased Temperature Range
- ▲ Custom Control Interface
- ✓ Integrated System I/O

- Tailored Project File
 - ✓ Silkscreen Branding
 - Optimized Base Plate
 - ✓ Increased Current Limits
 - ▲ Increased Voltage Range
 - Conformal Coating
 - ▲ Multi-Axis Configurations
 - ▲ Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.