Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive setup and commissioning using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. The DPE Series Hardware Installation Manual is available for download at www.a-m-c.com.

Power Range

Peak Current	20 A (14.1 A$_{RMS}$)
Continuous Current	10 A (10 A$_{RMS}$)
Supply Voltage	20 - 80 VDC

Features

- CoE – Based on DSP-402 Device Profile for Drives and Motion Control
- Synchronization using Distributed Clocks
- Position Cycle Times down to 100µs
- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Programmable Gain Settings

- Fully Configurable Current, Voltage, Velocity and Position Limits
- PIDF Velocity Loop
- PID + FF Position Loop
- Compact size, high power density
- 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

MODES OF OPERATION
- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

COMMAND SOURCE
- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)
- Halls
- Incremental Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder (see notes on page 3)
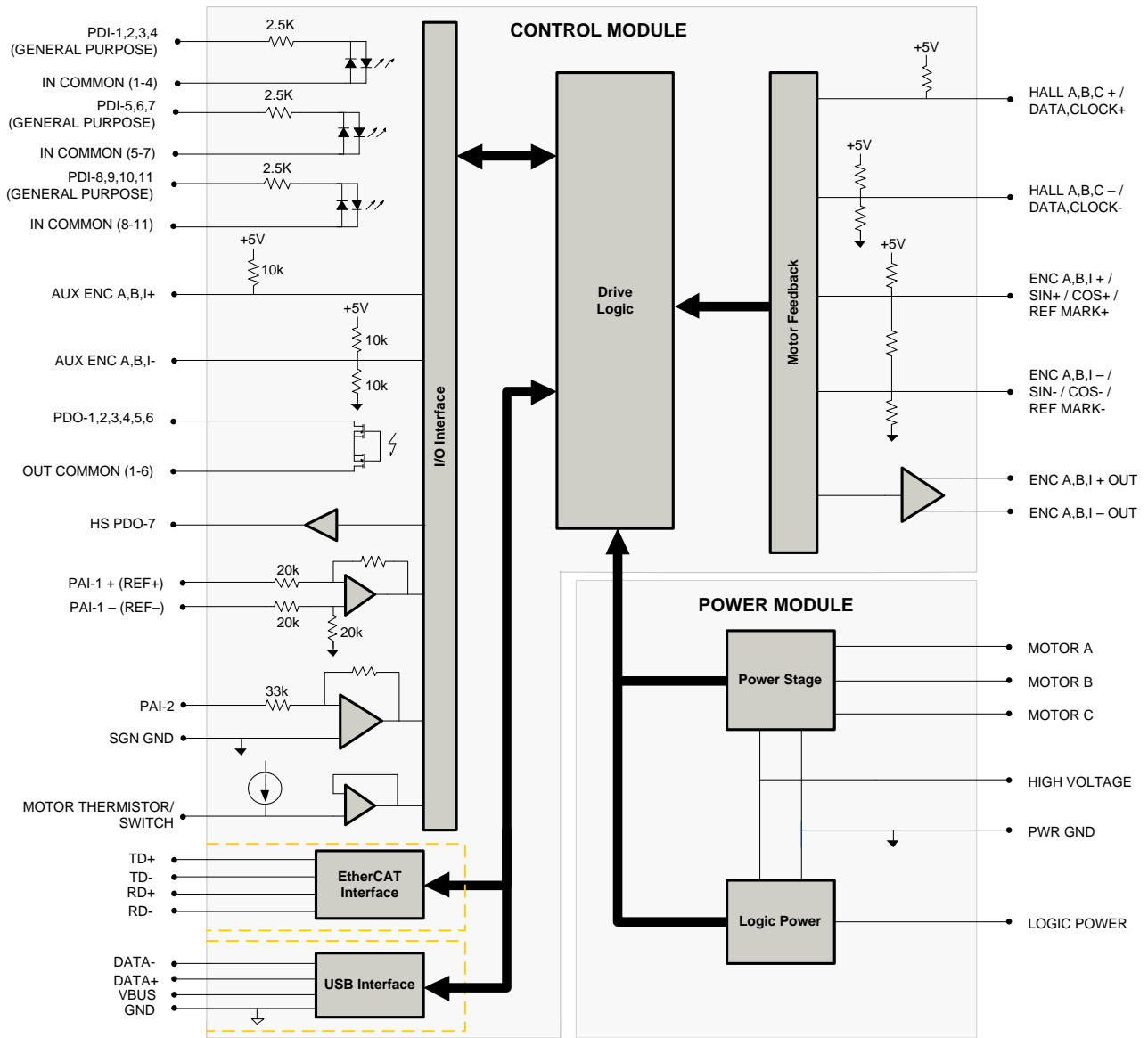- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 6 General Purpose Programmable Digital Outputs
- 1 High Speed Programmable Digital Output
- 2 Programmable Analog Inputs

COMPLIANCES & AGENCY APPROVALS
- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS

BLOCK DIAGRAM

CONTROL MODULE

PDI-1,2,3,4 (GENERAL PURPOSE) — 2.5K
IN COMMON (1-4)
PDI-5,6,7 (GENERAL PURPOSE) — 2.5K
IN COMMON (5-7)
PDI-8,9,10,11 (GENERAL PURPOSE) — 2.5K
IN COMMON (8-11)
+5V 10k — AUX ENC A,B,I+
+5V 10k — AUX ENC A,B,I-
10k
PDO-1,2,3,4,5,6
OUT COMMON (1-6)
HS PDO-7
PAI-1 + (REF+) — 20k
PAI-1 – (REF–) — 20k / 20k
PAI-2 — 33k
SGN GND
MOTOR THERMISTOR/SWITCH

I/O Interface

Drive Logic

Motor Feedback

+5V — HALL A,B,C + / DATA,CLOCK+
+5V — HALL A,B,C – / DATA,CLOCK-
+5V — ENC A,B,I + / SIN+ / COS+ / REF MARK+
ENC A,B,I – / SIN- / COS- / REF MARK-
ENC A,B,I + OUT
ENC A,B,I – OUT

POWER MODULE

Power Stage — MOTOR A / MOTOR B / MOTOR C
HIGH VOLTAGE
PWR GND
Logic Power — LOGIC POWER

TD+ / TD- / RD+ / RD- — EtherCAT Interface
DATA- / DATA+ / VBUS / GND — USB Interface

Information on Approvals and Compliances

cULus	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.
CE	Compliant with European EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2006/95/EC (specifically, EN 60204-1:2004, a Low Voltage Directive to protect users from electrical shock).
RoHS COMPLIANCE	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.

SPECIFICATIONS

Power Specifications		
Description	Units	Value
DC Supply Voltage Range	VDC	20 – 80
DC Bus Over Voltage Limit	VDC	88.3
DC Bus Under Voltage Limit	VDC	17.5
Logic Supply Voltage	VDC	20 - 80
Maximum Peak Output Current[1]	A (A_{RMS})	20 (14.1)
Maximum Continuous Output Current[2]	A (A_{RMS})	10 (10)
Maximum Continuous Output Power	W	760
Maximum Power Dissipation at Continuous Current	W	40
Internal Bus Capacitance	µF	33
Minimum Load Inductance (Line-To-Line)[3]	µH	600
Switching Frequency	kHz	20
Low Voltage Supply Outputs	-	+5 VDC (250 mA)

Control Specifications		
Description	Units	Value
Communication Interfaces[4]	-	EtherCAT® (USB for Configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Feedback Supported[5]	-	Halls, Incremental Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode), 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Three Phase Brushless (Servo, Closed Loop Vector, Closed Loop Stepper), Single Phase (Brushed, Voice Coil, Inductive Load)
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	µs	50
Velocity Loop Sample Time	µs	100
Position Loop Sample Time	µs	100
Maximum Sin/Cos Encoder Frequency	kHz	200
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Internal Shunt Regulator	-	No
Internal Shunt Resistor	-	No

Mechanical Specifications		
Description	Units	Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL
Size (H x W x D)	mm (in)	166.7 x 87.8 x 35.9 (6.6 x 3.5 x 1.4)
Weight	g (oz)	496 (17.5)
Heatsink (Base) Temperature Range[6]	°C (°F)	0 - 65 (32 - 149)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System	-	Natural Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
POWER Connector	-	6-pin, 3.96 mm spaced, friction lock header

Notes

1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
2. Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.
3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
4. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
5. Contact *ADVANCED* Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability.
6. Additional cooling and/or heatsink may be required to achieve rated performance.

PIN FUNCTIONS

COMM — EtherCAT Communication Connector — C1

Pin	Name	Description / Notes	I/O
1	RD+	Receiver + (100Base-TX)	I
2	RD-	Receiver - (100Base-TX)	I
3	TD+	Transmitter + (100Base-TX)	O
4	RESERVED	-	-
5	RESERVED	-	-
6	TD-	Transmitter - (100Base-TX)	O
7	RESERVED	-	-
8	RESERVED	-	-
9	RESERVED	-	-

I/O — Signal Connector — C2

Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	O
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	O
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	O
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	O
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	O
8	HS PDO-7	High Speed Programmable Digital Output	O
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	O
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input	I
25	PAI-1-		I
26	GROUND	Ground	GND

FEEDBACK — Feedback Connector — C3*

Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line (BiSS: SLO-)	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line (BiSS: MA+)	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input (Leave open for BiSS and EnDat 2.2)	I
5	ENC A-	SIN -	SIN -		I
6	ENC B+	COS +	COS +	Differential Encoder B/ Differential Cosine Input (Leave open for BiSS and EnDat 2.2)	I
7	ENC B-	COS -	COS -		I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark (Leave open for BiSS and EnDat 2.2)	I
9	ENC I-	REF MARK-	REF MARK -		I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line (BiSS: SLO+)	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line (BiSS: MA-)	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	O
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C-.	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware. Contact *ADVANCED* Motion Controls for 1Vp-p Sin/Cos Encoder feedback availability.

AUX. ENCODER – Auxiliary Encoder Connector – C4

Pin	Name	Description / Notes	I/O
1	ENC A+ OUT / RESERVED	Buffered Encoder Channel A Output* or Reserved.	O
2	ENC A- OUT / RESERVED		O
3	ENC B+ OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	O
4	AUX ENC A+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
5	AUX ENC A-		I
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-		I
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I
9	AUX ENC I-		I
10	ENC B- OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	O
11	ENC I+ OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	O
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	O
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	O

*Buffered encoder output only available with incremental encoder or 1Vp-p sin/cos encoder feedbacks. 1:1 input-to-output ratio, 5V square wave output. Reserved pins for all other feedbacks.

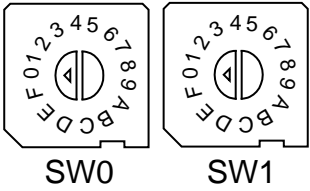### AUX. COMM - USB Communication Connector – C5

Pin	Name	Description / Notes	I/O
1	VBUS	Supply Voltage	O
2	DATA -	Data -	I/O
3	DATA +	Data +	I/O
4	RESERVED	-	-
5	USB GND	USB Ground	UGND

POWER - Power Connector

Pin	Name	Description / Notes	I/O
1	MOTOR A	Motor Phase A	O
2	MOTOR B	Motor Phase B	O
3	MOTOR C	Motor Phase C	O
4	HIGH VOLTAGE	DC Power Input	I
5	PWR GND	Power Ground (Common With Signal Ground)	PGND
6	LOGIC PWR	Logic Supply Input	I

HARDWARE SETTINGS

EtherCAT Station Alias Selector Switches

Switch Diagram	Description
SW0 SW1	Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.

SW1	SW0	Node ID
0	0	Address stored in NVM
0	1	001
0	2	002
…	…	…
F	D	253
F	E	254
F	F	255

LED Functions (on RJ-45 Communication Connectors)

LINK LED	
LED State	**Description**
Green – On	Valid Link - No Activity
Green – Flickering	Valid Link - Network Activity
Off	Invalid Link

STATUS LED	
LED State	**Description**
Green – On	The device is in the state OPERATIONAL
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress
Off	The device is in state INIT

ERROR LED		
LED State	**Description**	**Example**
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE-OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.

MECHANICAL INFORMATION

COMM - EtherCAT Communication Connector — C1		
Connector Information		Shielded, dual RJ-45 socket with LEDs
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable
	Included with Drive	No

I/O - Signal Connector — C2		
Connector Information		26-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-3; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No

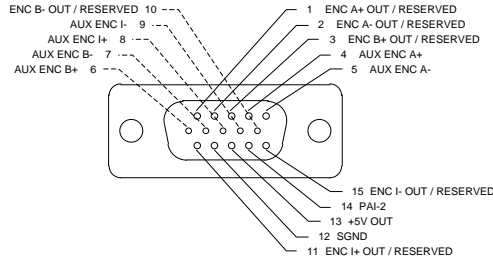| FEEDBACK - Feedback Connector — C3		
Connector Information		15-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-2; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No

**Incremental Encoder**   **Absolute Encoder**   **1Vp-p Sin/Cos Encoder**

AUX. ENCODER - Auxiliary Feedback Connector — C4		
Connector Information		15-pin, high-density, male D-sub
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-2; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)
	Included with Drive	No

ENC B- OUT / RESERVED 10
AUX ENC I- 9
AUX ENC I+ 8
AUX ENC B- 7
AUX ENC B+ 6
1 ENC A+ OUT / RESERVED
2 ENC A- OUT / RESERVED
3 ENC B+ OUT / RESERVED
4 AUX ENC A+
5 AUX ENC A-
15 ENC I- OUT / RESERVED
14 PAI-2
13 +5V OUT
12 SGND
11 ENC I+ OUT / RESERVED

AUX. COMM — USB Communication Connector — C5		
Connector Information		5-pin, Mini USB B Type port
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)
	Included with Drive	No

USB GND 5
RESERVED 4
DATA + 3
DATA - 2
VBUS 1
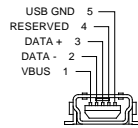
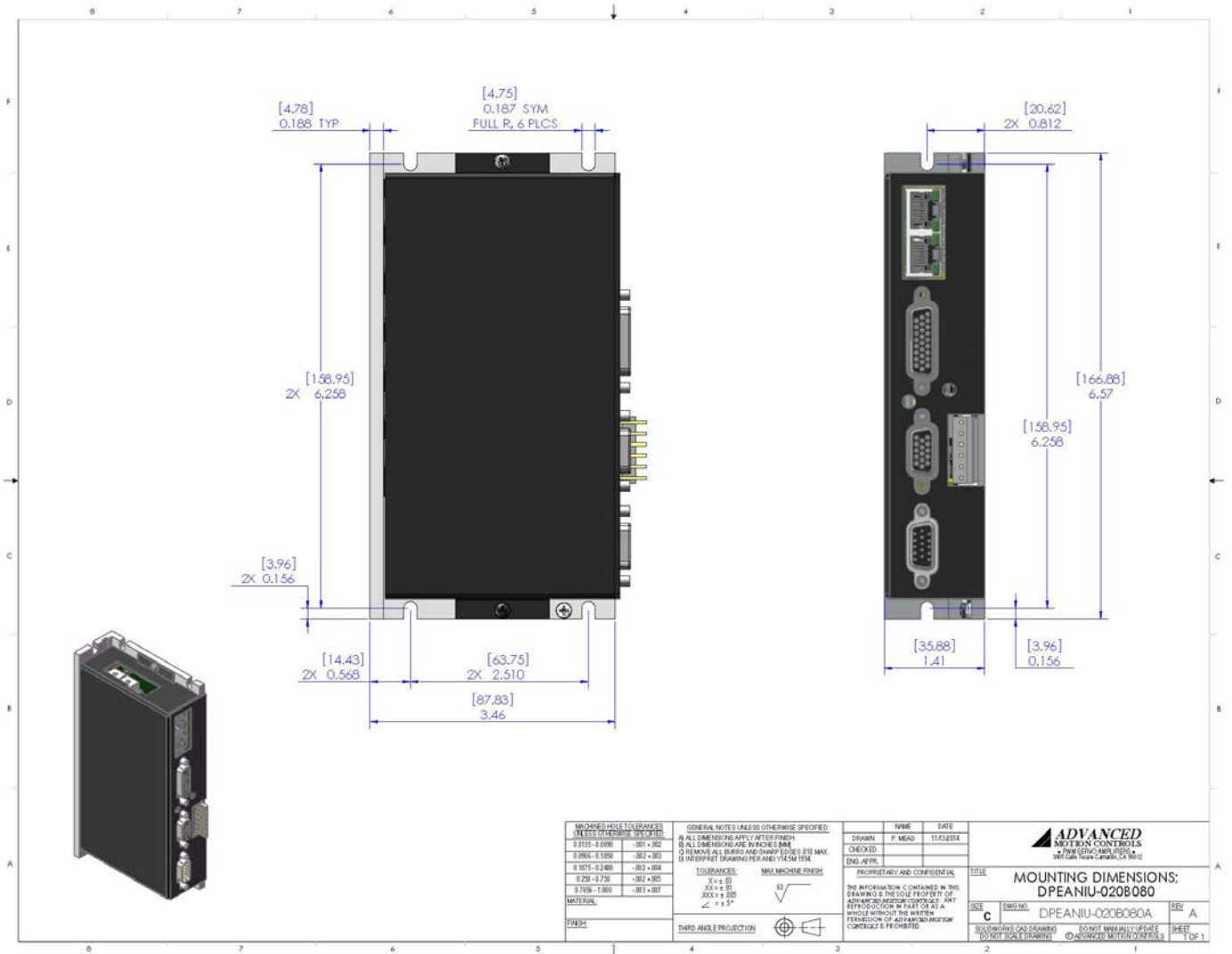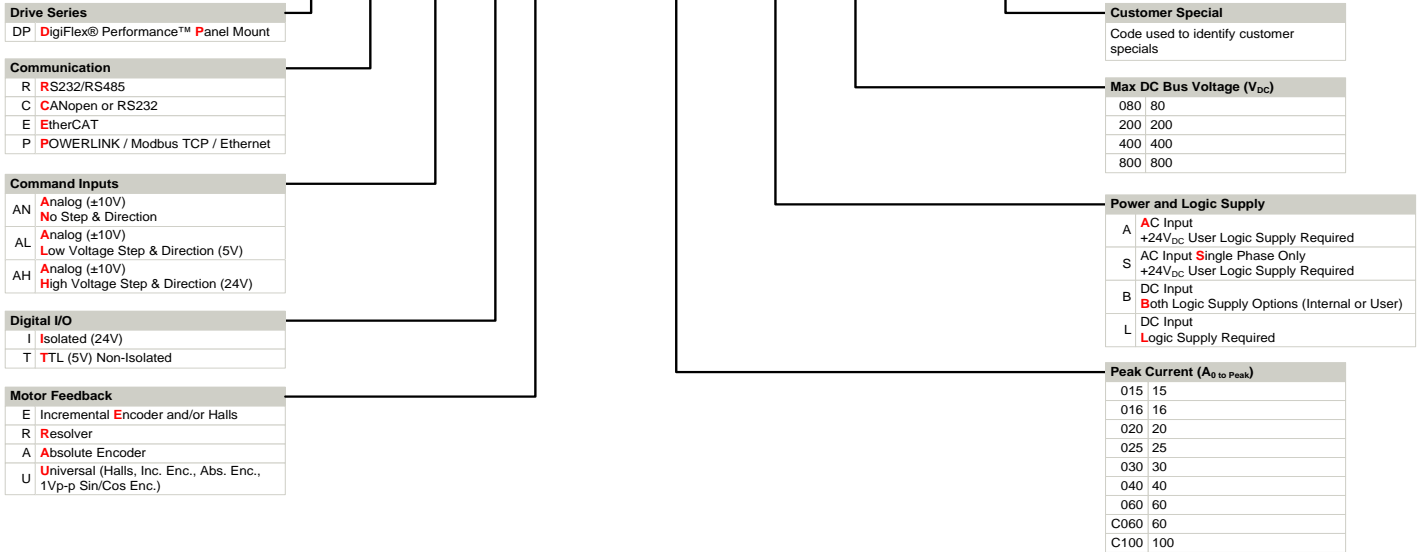| POWER - Power Connector		
Connector Information		6-pin, 3.96 mm spaced, friction lock header
Mating Connector	Details	AMP: Plug P/N 770849-6; Terminals P/N 770522-1 (loose) or 770476-1 (strip)
	Included with Drive	Yes

6 LOGIC PWR
5 PWR GND
4 HIGH VOLTAGE
3 MOTOR C
2 MOTOR B
1 MOTOR A
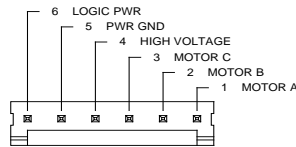
MOUNTING DIMENSIONS

PART NUMBERING INFORMATION

Example: **D P E A N I U - 0 2 0 B 0 8 0 -**

Drive Series	
DP	**D**igiFlex® **P**erformance™ **P**anel Mount

Communication	
R	**R**S232/RS485
C	**CA**Nopen or RS232
E	**E**therCAT
P	**P**OWERLINK / Modbus TCP / Ethernet

Command Inputs	
AN	**A**nalog (±10V) **N**o Step & Direction
AL	**A**nalog (±10V) **L**ow Voltage Step & Direction (5V)
AH	**A**nalog (±10V) **H**igh Voltage Step & Direction (24V)

Digital I/O	
I	**I**solated (24V)
T	**T**TL (5V) Non-Isolated

Motor Feedback	
E	Incremental **E**ncoder and/or Halls
R	**R**esolver
A	**A**bsolute Encoder
U	**U**niversal (Halls, Inc. Enc., Abs. Enc., 1Vp-p Sin/Cos Enc.)

Customer Special	
	Code used to identify customer specials

Max DC Bus Voltage (V$_{DC}$)	
080	80
200	200
400	400
800	800

Power and Logic Supply	
A	**A**C Input +24V$_{DC}$ User Logic Supply Required
S	AC Input **S**ingle Phase Only +24V$_{DC}$ User Logic Supply Required
B	DC Input **B**oth Logic Supply Options (Internal or User)
L	DC Input **L**ogic Supply Required

Peak Current (A$_{0\ to\ Peak}$)	
015	15
016	16
020	20
025	25
030	30
040	40
060	60
C060	60
C100	100

DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, *ADVANCED* Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- Private Label Software
- OEM Specified Connectors
- No Outer Case
- Increased Current Resolution
- Increased Temperature Range
- Custom Control Interface
- Integrated System I/O
- Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- Increased Current Limits
- Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.

Shunt Regulators — **Drive(s)** — **Filter Cards** → **To Motor**
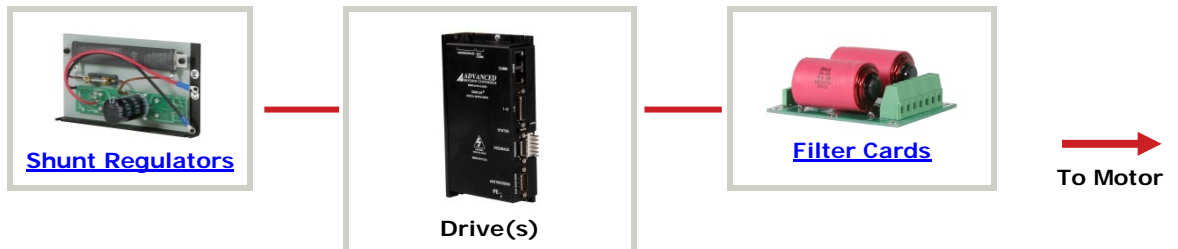
All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.